

ABSTRACT OF THE DISCLOSURE

DUAL PROFILE MOLDING

- 5 Method for producing a power drive belt having drive teeth on both sides of the belt. The teeth include abrasion resistant facing fabric on both sides of the belt. The power drive teeth are molded on both sides of the belt slab in a planar mold having power teeth-forming recesses in first and second mold halves. In a preferred method, a portion of the belt is transfer molded by pressing tooth stock material through the cord layer and another portion of the belt is
- 10 compression molded. The mold is provided with edge channels and/or waste pockets to accommodate excess tooth forming material generated during the molding process.